
**Determination of moisture levels using the (b) (4) moisture
meters
(Halogen Moisture)**

Purpose

The purpose of these instructions is to measure the moisture content of snus products, tobacco flour, and tobacco-derived products (purified products). The instructions are to be used together with the Moisture-content Method (b) (4)

Applies to

(b) (4)

Equipment:

(b) (4)

Procedure

(b) (4)

(b) (4)

7. If the checking procedure above does not result in approval, then the instrument should be given attention. This should be done as follows:

- Perform a new measurement
- Turn off instrument
- Start up the instrument, and check the settings
- Perform a new measurement; if the anomalies continue, the instrument should be taken out of use.
- Order service
- Make a note in the logbook

Reporting of analysis results (the moisture value)

If the moisture value for a given sample matches the specifications of the sample, this should be reported in the “batch list form” that was received by the preparation department along with the sample.

If the moisture value for a given sample does not match the specifications of the sample, then the personnel of the preparation department should be notified directly.

Analysis results from other samples, from (e.g.) analysis orders, should be reported according to the customer’s wishes.

Special instructions

If the display shows “Error”, which can occur if the weighing dish is incorrectly positioned, correct the error and press “Reset”.

Care and maintenance

(b) (4)

Measures to be undertaken in the event of an anomaly

(b) (4)



Quality and environmental
management system

Title of document

Moisture (b) (4)

Part of process

Analysis service at (b) (4)

Document type

Instructions

Valid from

2019-12-06

Page

3(3)

Approved by

(b) (6)

Publisher of document

(b) (6)

Manuals

(b) (4)

Responsible personnel member

Manager - Product Quality